



ITEM	PART NUMBER	DESCRIPTION	QTY
1	P22-HSGHFF600	HOUSING ALLOY HFF600 FREEFALL	1
2	K06-SFTH00600C	SHAFT ASSEMBLY H600 COMPACT	1
3	P24-STD3040600C	STUD SS304 H600C	4
4	S76-30407.94	WASHER SPRING SS304 5/16 INCH	4
5	S20-30407.94	NUT HEX SS304 0-5/16 INCH	4
6	R41-ORG02502201.8	'O' RING SEAL 1 X 7/8 X 1/16" (BS020)	1
7	R42-SEA052022.207.9	SEAL 52 X 22 X 8 (TC12828)	1
8	S45-30406.35013	SCREW SHCS SS304 1/4 " X 0-1/2 " UNC	2
9	R66-PVCVFF600	WASHERS PVC VFF600 CLUTCH	1
10	S34-30404.76025	SCREW CSK X-R MT 304 0-3/16 X 1 INCH	2
11	P19-STR3040600C	STRIPPER SS304 H600C	1
12	S45-30406.35025	SCREW SHCS SS304 1/4 INCH X 1 INCH	1
13	P05-PLRALL0600C	PEELER ALLOY H600C	1
14	P22-BPLALLH00600	BASE PLATE ALLOY H600 COMPACT	1
15	S45-30406.00025	SCREW SHCS SS304 6MM X 25MM	4
16	P15-PIN30415.88X41	PIN FINGER SS304 H600C	1
17	S36-SPR304FGR0600C	SPRING FINGER H600C	1
18	R40-FGRPVC0600A	FINGER PVC VR/C600A	1
19	S33-30404.76013	SCREW CSK SL MT 304 0-3/16 X 0-1/2 INCH	4
20	S35-30406.35006	SCREW GRUB 304 0-1/4 X 0-1/4 INCH	1
21	P21-304025.006.403	WASHER 304 25MM X 1/4" X 1/8"	1
22	R44-PLG25H600C	PLUG H600C	1
23	P07-CLNBRZHFF600	CLUTCH NUT BRONZE HFF600	1
24	S45-30406.35019	SCREW SHCS SS304 1/4 INCH X 0-3/4 INCH	1
25	P13-PWL316HFF600	DECLUTCHER HFF600 FREEFALL	1
26	P21-304019.2007.009	WASHER 304 OD19.2 X ID 7 X 9 LG HFF 600	1
27	P15-PINAB209.52025	PIN- PLUNGER VFF600A	1
28	S36-SPR304VFF600	SPRING PLUNGER VFF600 ATLANTICS	1
29	R41-ORG00900502.0	'O' RING 9 X ID5 X 2MM VFF600 PLUNGER	1
30	F90-HANNYL0600	HANDLE NYLON CLUTCH 600	1

A: GYPSY
 B: MOTOR / GEARBOX ASSEMBLY



TOLERANCES (mm)		TITLE		
X.	±	HFF600 FREEFALL		
X.X	±	EXPLODED VIEW		
X.XX	±	PART No. K08-FREHFF0600		
UNLESS OTHERWISE SPECIFIED		DRN	DATE	DRG No.
MATERIAL		AJN	06/08/01	K08-FREHFF0600
FINISH		SCALE	APP1	APP2
		NTS		SIZE A4
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